ABSTRACT OF DISCLOSURE

An electrically conductive roll including a center shaft, an electrically conductive elastic layer formed on an outer circumferential surface of the center shaft, and a resistance adjusting layer formed radially outwardly of the electrically conductive elastic layer, wherein the resistance adjusting layer is formed of a rubber composition which includes a rubber material, a thermoplastic resin having crosslinkable double bonds, at least one electron-conductive agent, at least one ion-conductive agent, and at least one electrically insulating filler, the thermoplastic resin, the at least one electron-conductive agent, the at least one ion-conductive agent, and the at least one electrically insulating filler being included in the rubber composition in respective amounts of 3–40 parts by weight, 10–150 parts by weight, not greater than 2 parts by weight, and 20–80 parts by weight, per 100 parts by weight of the rubber material.